



Zipper Trim for Apparel

Requirements:

Zipper pulls on apparel sold in Kroger stores are required to be retained on the zipper slide and CANNOT be removable by any means. If zipper pull is removed from the slide, it will become a small part posing a choking hazard.

This guide includes examples of non-compliant zipper stops that allow zipper pulls to be removed without using any tool and some examples of compliant zipper stops that can successfully prevent zipper pulls from detaching.

Non-Compliant Zipper Stops:

Example 1: Zipper top stop is engineered to have an angled gap which allows the zipper to be detached.



Example 2: Zipper top stop is too narrow to stop the zipper pull. The zipper pull can be taken off easily without using a tool.





Compliant Zipper Stops: The following images are examples of compliant zipper top stops. Other configurations may be used granted that the zipper pull is NOT removable and meet requirements set forth in the Kroger test protocols.



